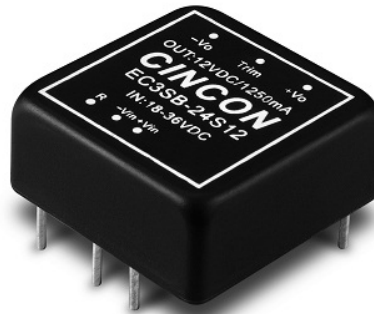




EC3SB Series

Application Note V14

ISOLATED DC-DC Converter EC3SB SERIES APPLICATION NOTE



Approved By:

Department	Approved By	Checked By	Written By
Research and Development Department	Jacky	Tim	Joyce
Design Quality Department	Benny	JoJo	



EC3SB Series

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1. Introduction

The EC3SB series offer 15 watts of output power in a 1.00x1.00x0.4 inches Copper packages. The EC3SB series has a 2:1 wide input voltage range of 9-18, 18-36 and 36-75VDC and provides a precisely regulated output. This series has features such as high efficiency, 1500VDC of isolation and allows an ambient operating temperature range of -40°C to 85°C (de-rating above 71 °C). The features include short circuit protection and remote on/off control. All models are very suitable for distributed power architectures, telecommunications, battery operated equipment and industrial applications.

2. DC-DC Converter Features

- 15W Isolated Output
- Efficiency to 90%
- 2:1 Input Range
- Regulated Outputs
- Fixed Switching Frequency
- Input Under Voltage Protection
- Over Current Protection
- Remote On/Off
- Continuous Short Circuit Protection
- Conductive EMI Meets EN55032 Class A
- Without Tantalum Capacitors Inside
- Safety Meets IEC/EN/UL 62368-1

3. Electrical Block Diagram

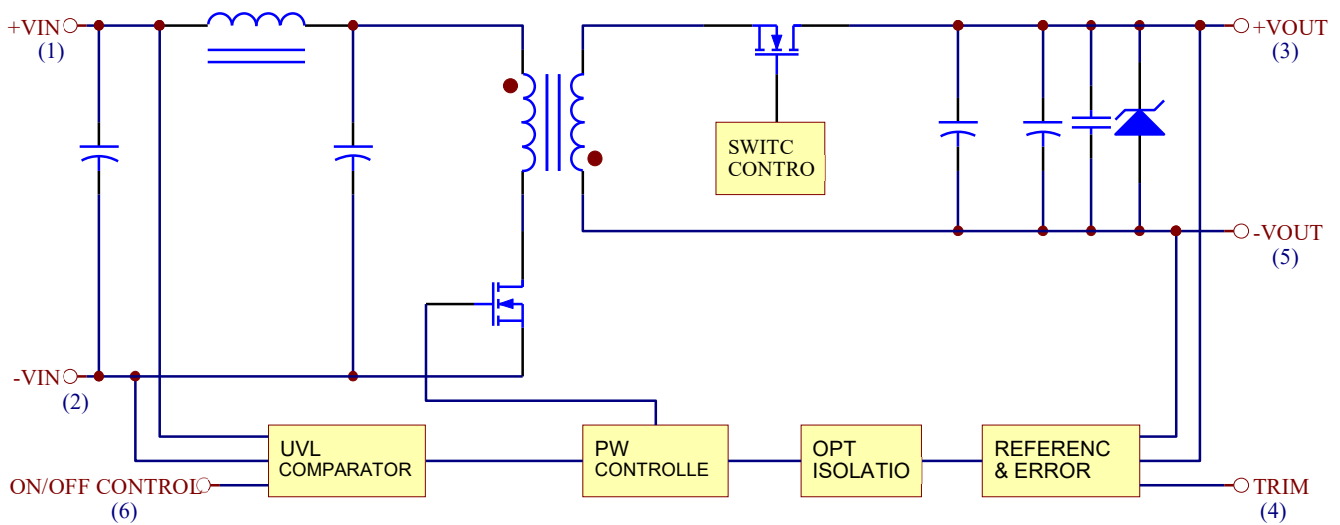


Figure 1 Electrical Block Diagram for Single Output Modules



EC3SB Series

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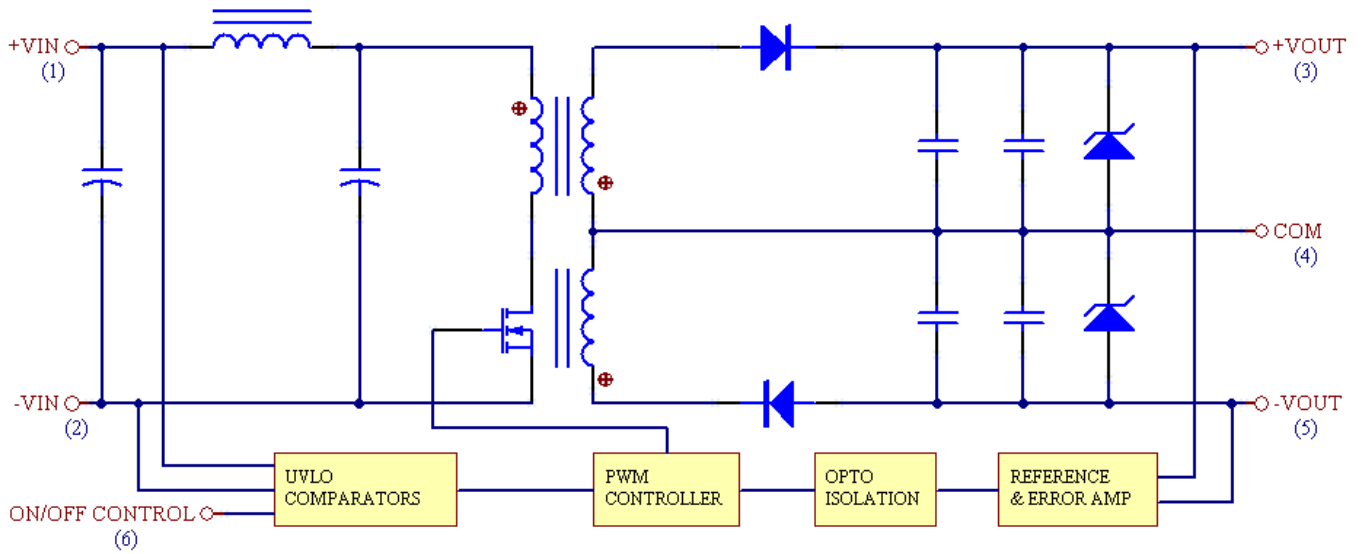


Figure 2 Electrical Block Diagram for Dual Output Modules



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4. Technical Specifications

(All specifications are typical at nominal input, full load at 25°C unless otherwise noted.)

ABSOLUTE MAXIMUM RATINGS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Input Voltage						
Continuous		12Vin	-0.7		18	V _{dc}
		24Vin	-0.7		36	
		48Vin	-0.7		75	
Transient	100ms	12Vin			25	V _{dc}
		24Vin			50	
		48Vin			100	
Operating Ambient Temperature	De-rating, above 71°C	All	-40		+85	°C
Case Temperature		All			105	°C
Storage Temperature		All	-55		+125	°C
Input/Output Isolation Voltage	1 minute	All	1500			V _{dc}

INPUT CHARACTERISTICS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Operating Input Voltage		12Vin	9	12	18	V _{dc}
		24Vin	18	24	36	
		48Vin	36	48	75	
Maximum Input Current	100% Load, V _{in} =9V for 12XXX	12Vin			1960	mA
	100% Load, V _{in} =18V for 24XXX	24Vin			969	
	100% Load, V _{in} =36V for 48XXX	48Vin			484	
No-Load Input Current	V _{in} =Nominal input	12S33		90		mA
		12S05		85		
		12S12		70		
		12S15		70		
		12D05		45		
		12D12		45		
		12D15		45		
		24S33		50		
		24S05		50		
		24S12		20		
		24S15		20		
		24D05		25		
		24D12		25		
		24D15		25		
		48S33		25		
		48S05		30		
48S12		20				
48S15		20				
48D05		20				
48D12		20				
48D15		20				
Turn-On Voltage Threshold		12Vin		8.8		V _{dc}
		24Vin		17		
		48Vin		34		



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PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Turn-Off Voltage Threshold		12V _{in} 24V _{in} 48V _{in}		8 16 32		V _{dc}
Lockout Hysteresis Voltage		12V _{in} 24V _{in} 48V _{in}		0.2 0.5 1		V _{dc}
Inrush Current (I ² t)		All			0.1	A ² s
Input Reflected-Ripple Current	P-P thru 12uH inductor, 5Hz to 20MHz	All			30	mA

OUTPUT CHARACTERISTIC

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Output Voltage Set Point	V _{in} =Nominal V _{in} , I _o =I _o max., T _c =25°C	V _o =3.3V V _o =5.0V V _o =12V V _o =15V V _o =±5V V _o =±12V V _o =±15V	3.2505 4.925 11.82 14.77 4.925 11.82 14.77	3.3 5.0 12 15 5.0 12 15	3.3495 5.075 12.18 15.225 5.075 12.18 15.225	V _{dc}
Output Voltage Regulation						
Load Regulation	I _o =I _o min. to I _o max.	DIP Single			±0.2	%
		SMD Single			±0.5	
		Dual			±1.0	
Line Regulation	V _{in} =low line to high line	DIP Single			±0.2	%
		SMD Single			±0.3	
		Dual			±0.5	
Temperature Coefficient	T _c =-40°C to 85°C	All			±0.03	%/°C
Output Voltage Ripple and Noise						
Peak-to-Peak	Full load, 20MHz bandwidth	DIP SMD			50 120	mV
Operating Output Current Range		V _o =3.3V			4	A
		V _o =5.0V			3	
		V _o =12V			1.25	
		V _o =15V			1	
		V _o =±5V			±1.5	
		V _o =±12V			±0.625	
		V _o =±15V			±0.5	
Output DC Current-Limit Inception	Output Voltage =90% V _o nominal	All	110	130	140	%
Maximum Output Capacitance	Full load, resistance	V _o =3.3V			4000	uF
		V _o =5.0V			3000	
		V _o =12V			1250	
		V _o =15V			1000	
		V _o =±5V			1470	
		V _o =±12V			660	
		V _o =±15V			550	



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DYNAMIC CHARACTERISTICS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Output Voltage Current Transient	0.1A/us					
Step Change in Output Current	50% to 75% and 75% to 100% of I_o max.	All			±4	%
Setting Time (within 1% V_o nominal)	$di/dt=0.1A/us$	All			250	us
Turn-On Delay and Rise Time						
Turn-On Delay Time, From On/Off Control	$V_{on/off}$ to 10% $V_{o,set}$	All		10		ms
Turn-On Delay Time, From Input	$V_{in, min.}$ to 10% $V_{o,set}$	All		10		ms
Output Voltage Rise Time	10% $V_{o,set}$ to 90% $V_{o,set}$	All		5		ms

EFFICIENCY

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
100% Load		12S33		85		%
		12S05		88		
		12S12		88		
		12S15		88		
		12D05		85		
		12D12		87		
		12D15		88		
		24S33		86		
		24S05		89		
		24S12		90		
		24S15		90		
		24D05		86		
		24D12		88		
		24D15		89		
		48S33		86		
		48S05		88		
		48S12		90		
		48S15		90		
48D05		86				
48D12		88				
48D15		89				

ISOLATION CHARACTERISTICS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Input to Output	1 minutes	All			1500	Vdc
Isolation Resistance		All			1000	MΩ
Isolation Capacitance		All		1000		pF

FEATURE CHARACTERISTICS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
Switching Frequency		All		350		KHz



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PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
On/Off Control, Positive Remote On/Off Logic						
Logic Low (Module Off)	$V_{on/off}$ at $I_{on/off}=1.0mA$	All	0		1.2	V
Logic High (Module On)	$V_{on/off}$ at $I_{on/off}=0.1\mu A$	All	5.5 or open circuit		75	V
On/Off Control, Negative Remote On/Off Logic						
Logic High (Module On)	$V_{on/off}$ at $I_{on/off}=1.0mA$	All		N/A		V
Logic Low (Module Off)	$V_{on/off}$ at $I_{on/off}=0.0\mu A$			N/A		V
On/Off Current (for Both Remote On/Off Logic)	$I_{on/off}$ at $V_{on/off}=0.0V$	All			1	mA
Leakage Current (for Both Remote On/Off Logic)	Logic high, $V_{on/off}=15V$	All			100	μA
Off Converter Input Current	Shutdown input idle current	12Vin		10	16	mA
		24Vin		5	10	mA
		48Vin				
Output Voltage Trim Range	$P_{out}=\text{max. rated power}$		-10		+10	%
Output Over Voltage Protection		$V_o=3.3V$		3.9		V
		$V_o=5.0V$		6.2		
		$V_o=12V$		15		
		$V_o=15V$		18		
		$V_o=\pm 5V$		± 6.2		
		$V_o=\pm 12V$		± 15		
		$V_o=\pm 15V$		± 18		
Over-Temperature Shutdown		All		N/A		$^{\circ}C$

GENERAL SPECIFICATIONS

PARAMETER	NOTES and CONDITIONS	Device	Min.	Typical	Max.	Units
MTBF	$I_o=100\%$ of $I_o.\text{max}$; $T_a=25^{\circ}C$ per MIL-HDBK-217F	All		1.2		M hours
Weight		All		18		grams



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5. Main Features and Functions

5.1 Operating Temperature Range

The EC3SB series converters can be operated by a wide ambient temperature range from -40°C to 85°C (de-rating above 71°C) The standard model has a Copper case and case temperature can not over 105°C at normal operating.

5.2 Over Current Protection

All different voltage models have full continuous short-circuit protection. To provide protection in a fault condition, the unit is equipped with internal over-current protection. The unit operates normally once the fault condition is removed. At the point of current-limit inception, the converter will go into over current protection.

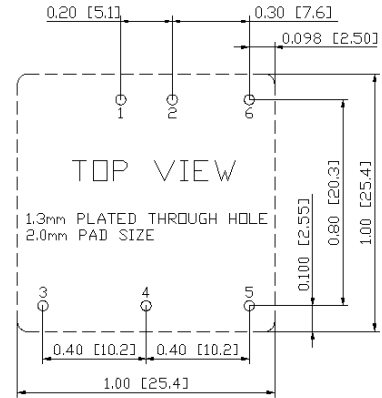
5.3 Remote On/Off

The EC3SB series allows the user to switch the module on and off electronically with the remote **on/off** feature. All models are available in “positive logic” versions. The converter turns on if the remote **on/off** pin is high (>5.5Vdc to 75Vdc or open circuit). Setting the pin low (0 to <1.2Vdc) will turn the converter off. The signal level of the remote **on/off** input is defined with respect to ground. If not using the remote **on/off** pin, leave the pin open (converter will be on).

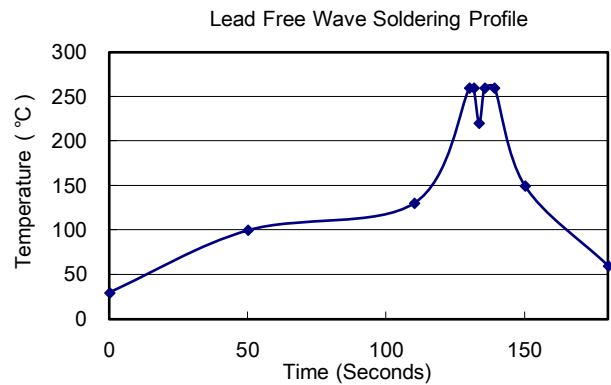
6. Applications

6.1 Recommended Layout PCB Footprints and Soldering Information

The system designer or the end user must ensure that other components and metal in the vicinity of the converter meet the spacing requirements to which the system is approved. Low resistance and low inductance PCB layout traces are the norm and should be used where possible. Due consideration must also be given to proper low impedance tracks between power module, input and output grounds. The recommended footprints and soldering profiles are shown as Figure 3.



Note: Dimensions are in inches (millimeters)



Wave Soldering Profiles for DIP

Note :

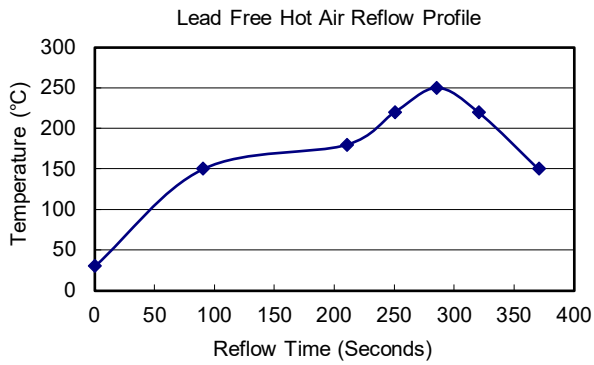
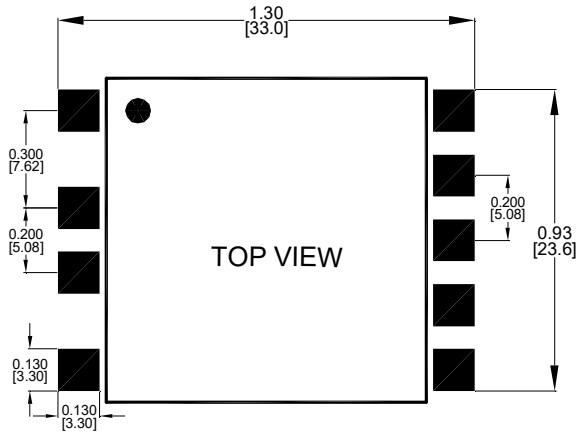
1. Soldering Materials: Sn/Cu/Ni
2. Ramp up rate during preheat: 1.4°C/Sec (from 50°C to 100°C)
3. Soaking temperature: 0.5°C/Sec (from 100°C to 130°C), 60±20 seconds
4. Peak temperature: 260°C, above 250°C 3~6 Seconds
5. Ramp up rate during cooling: -10.0°C/Sec (from 260°C to 150°C)

Figure3 Recommended PCB Layout Footprints and Wave Soldering Profiles for SB packages



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Wave Soldering Profiles for SMD

Note :

1. Soldering Paste: SHENMAO PF610-P (Sn/Ag/Cu)
2. Ramp up rate during preheat: 1.33°C/Sec (from 30°C to 150°C)
3. Soaking temperature: 0.25°C/Sec (from 150°C to 180°C), 160±10 seconds
4. Ramp up rate during reflow: 1.00°C/Sec (from 180°C to 220°C)
5. Peak temperature: 250°C above 220°C 70 Seconds
6. Ramp up rate during cooling: -1.4°C/Sec (From 220°C to 150°C)



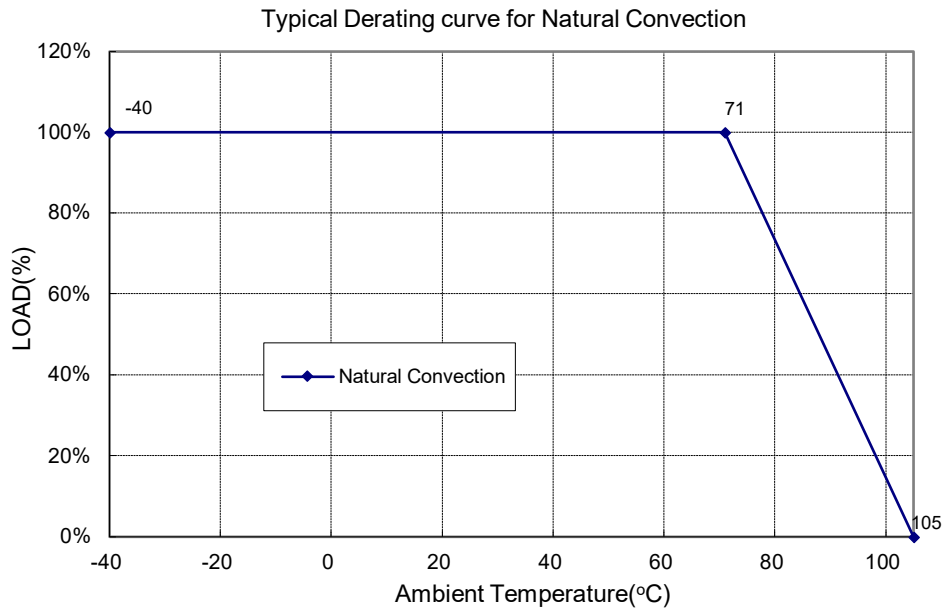
EC3SB Series

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6.2 Power De-Rating Curves for EC3SB Series

Operating Ambient temperature Range: $-40^{\circ}\text{C} \sim 85^{\circ}\text{C}$ without de-rating.

Maximum case temperature under any operating condition should not exceed 105°C .

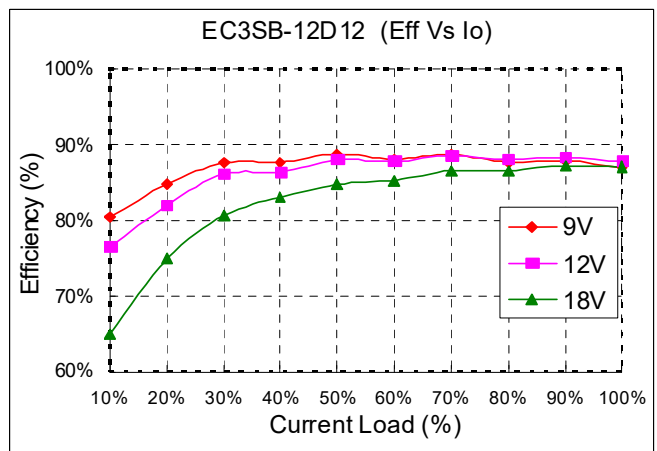
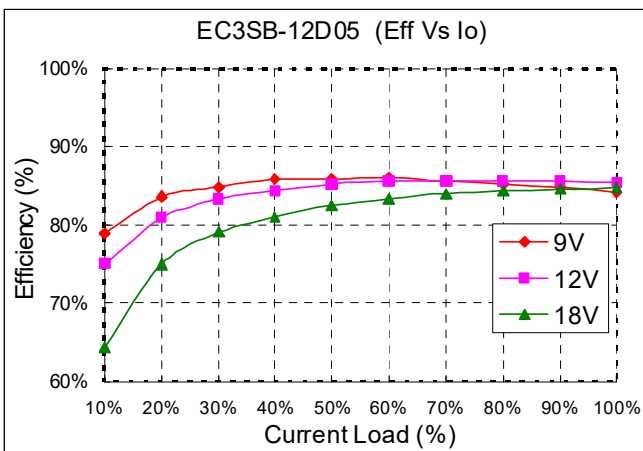
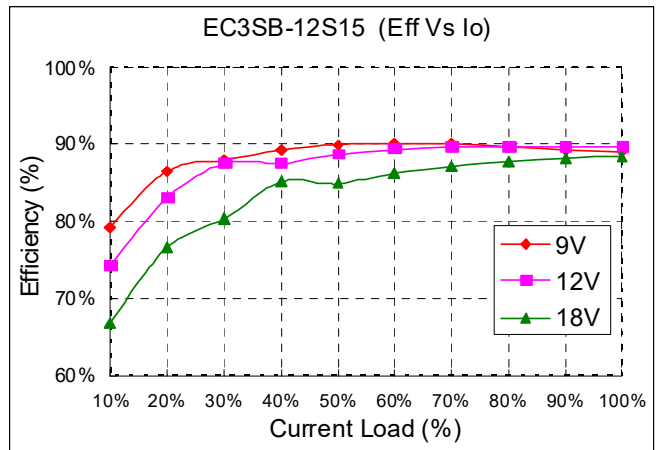
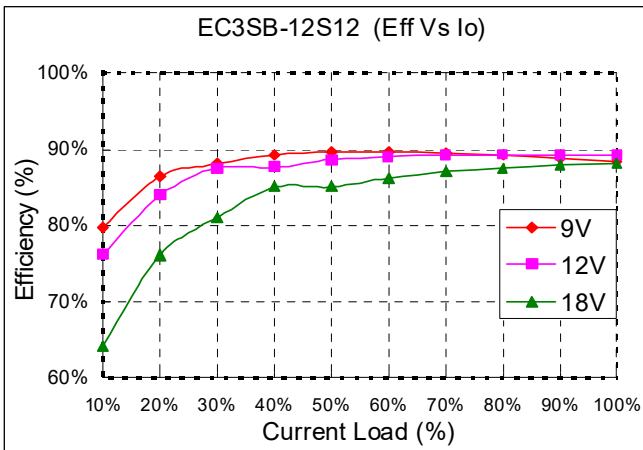
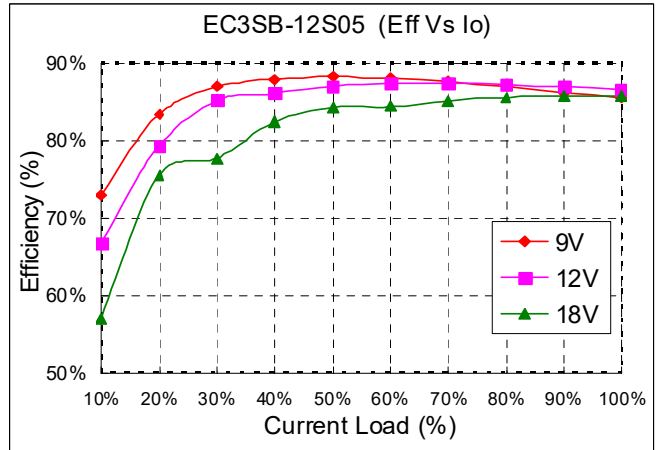
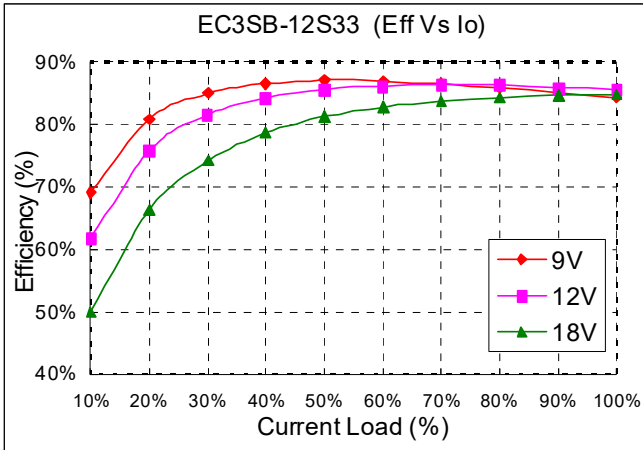




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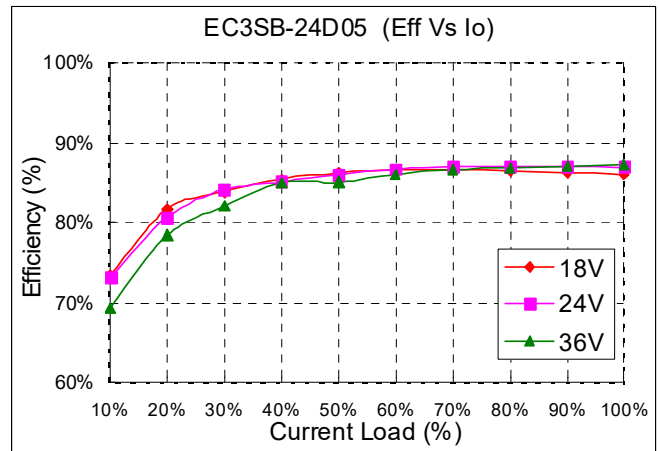
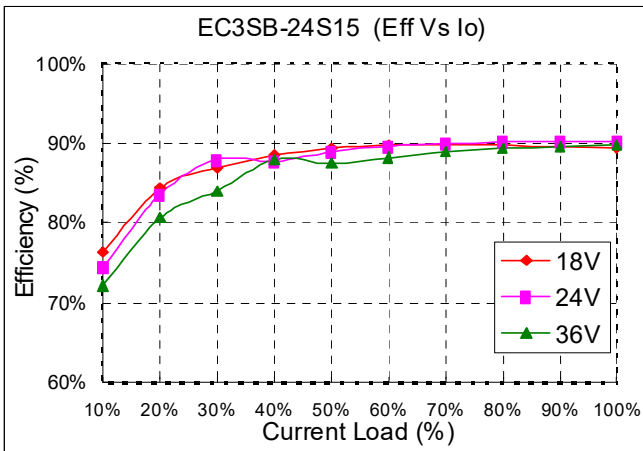
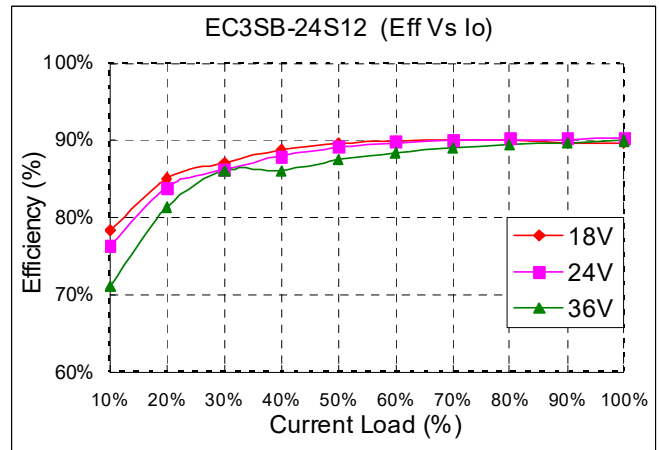
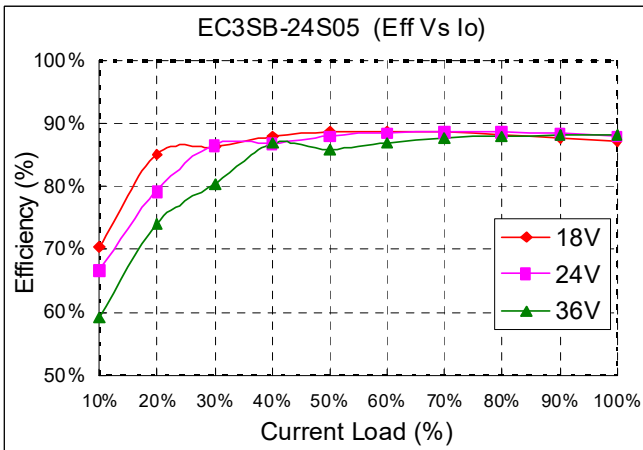
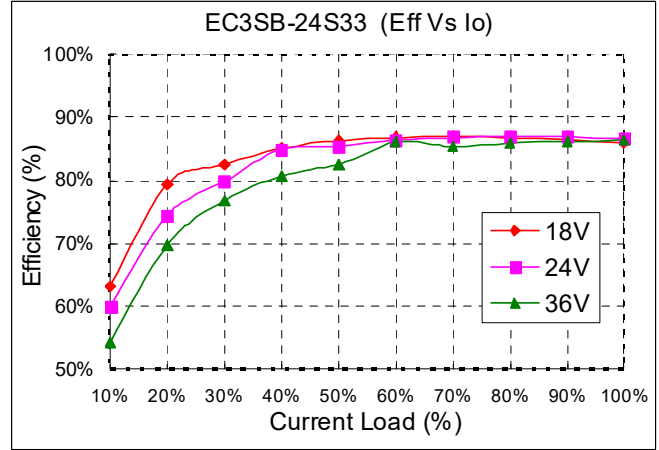
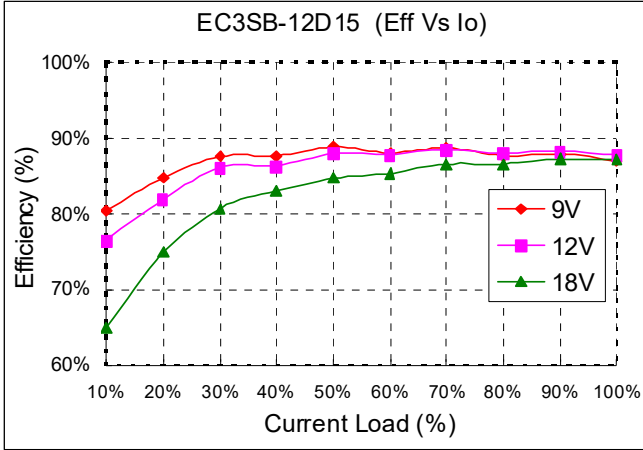
6.3 Efficiency vs. Load Curves





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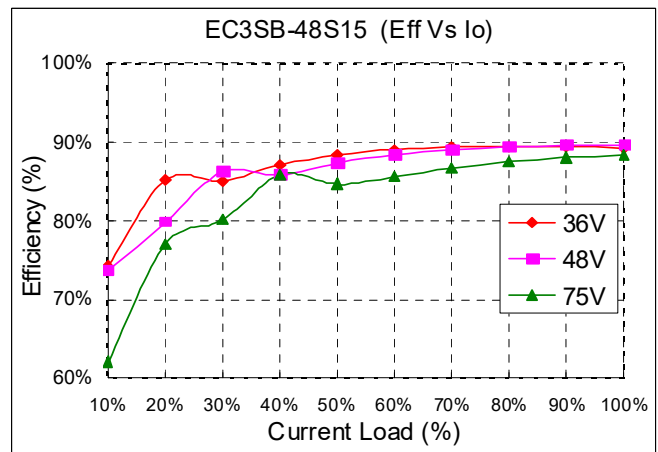
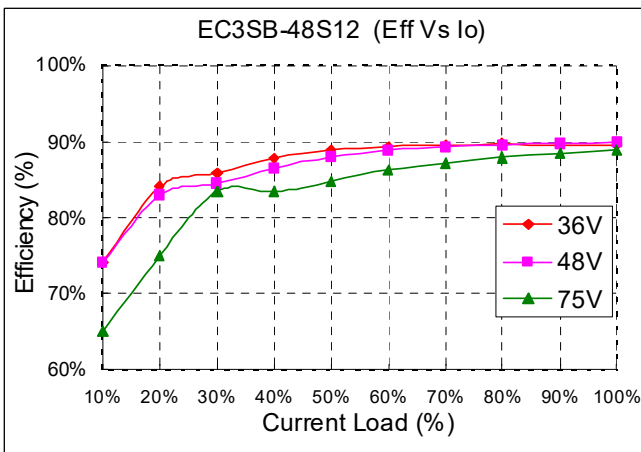
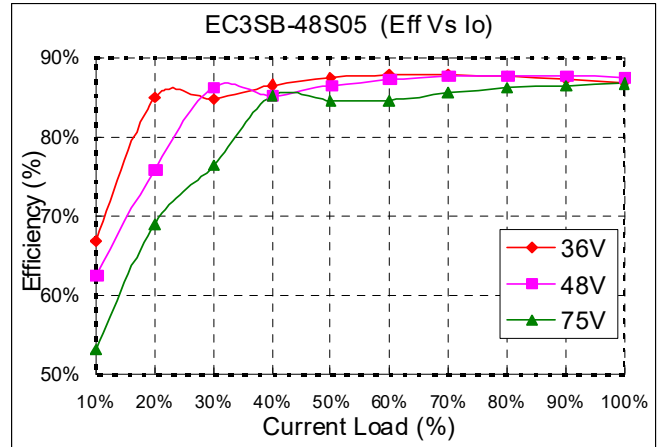
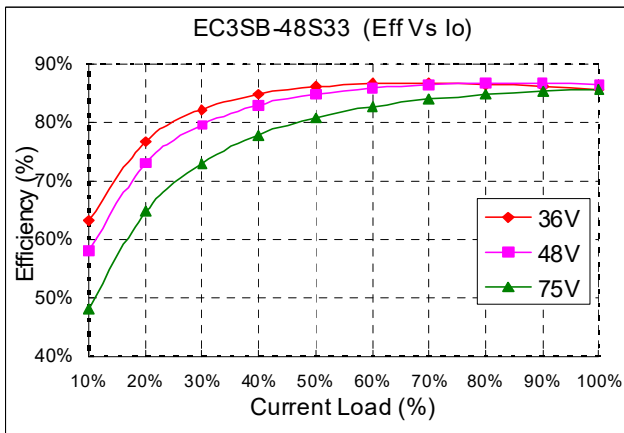
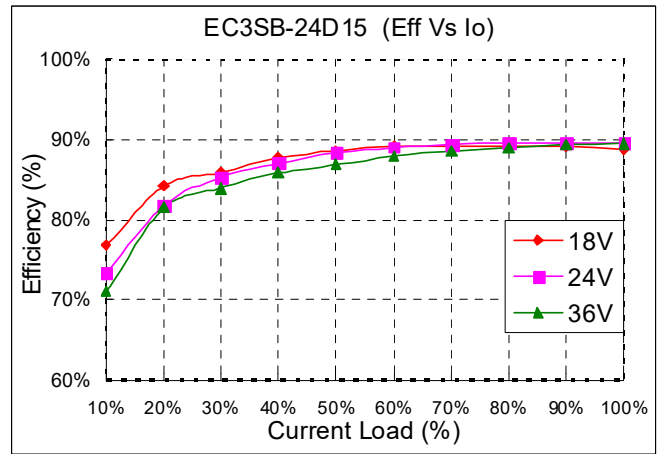
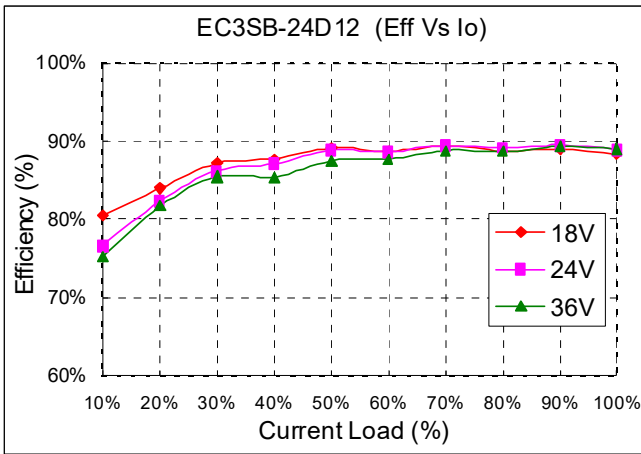
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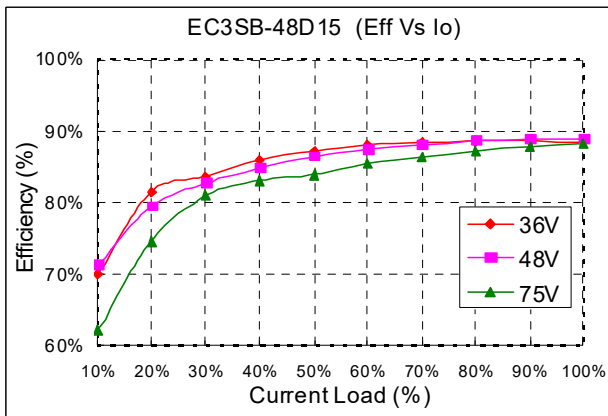
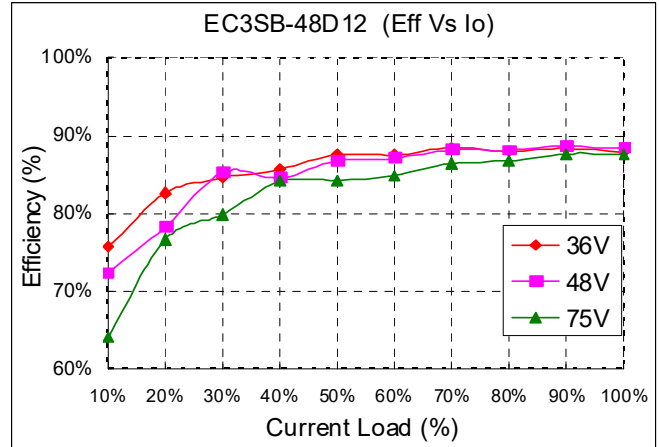
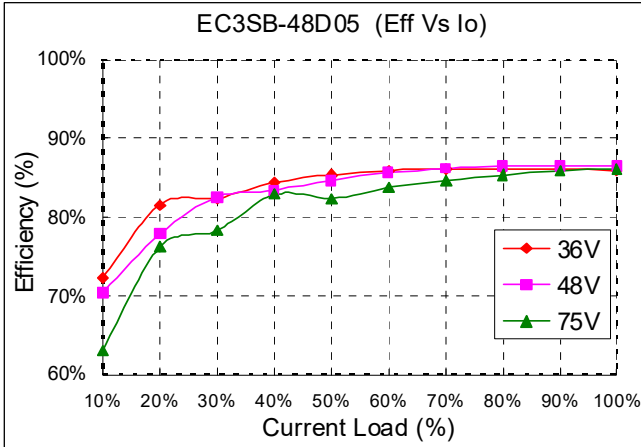
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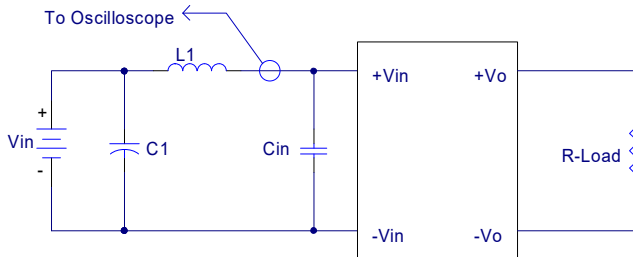


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6.4 Input Capacitance at the Power Module

The converters must be connected to low AC source impedance. To avoid problems with loop stability source inductance should be low. Also, the input capacitors (Cin) should be placed close to the converter input pins to de-couple distribution inductance. However, the external input capacitors are chosen for suitable ripple handling capability. Low ESR capacitors are good choice. Circuit as shown in Figure4 represents typical measurement methods for reflected ripple current. C1 and L1 simulate a typical DC source impedance. The input reflected-ripple current is measured by current probe to oscilloscope with a simulated source Inductance (L1).



L1: 10uH
 C1: None
 Cin: 22uF ESR<0.66ohm @100KHz

Figure4 Input Reflected-Ripple Test Setup

6.5 Test Set-Up

The basic test set-up to measure parameters such as efficiency and load regulation is shown in Figure5. When testing the modules under any transient conditions please ensure that the transient response of the source is sufficient to power the equipment under test. We can calculate the

- Efficiency
- Load regulation and line regulation

The value of efficiency is defined as:

$$\eta = \frac{V_o \times I_o}{V_{in} \times I_{in}} \times 100\%$$

Where

- Vo is output voltage,
- Io is output current,
- Vin is input voltage,
- Iin is input current

The value of load regulation is defined as:

$$Load.reg = \frac{V_{FL} - V_{NL}}{V_{NL}} \times 100\%$$

Where

- V_{FL} is the output voltage at full load
- V_{NL} is the output voltage at 10% load

The value of line regulation is defined as:

$$Line.reg = \frac{V_{HL} - V_{LL}}{V_{LL}} \times 100\%$$

Where:

- V_{HL} is the output voltage of maximum input voltage at full load
- V_{LL} is the output voltage of minimum input voltage at full load

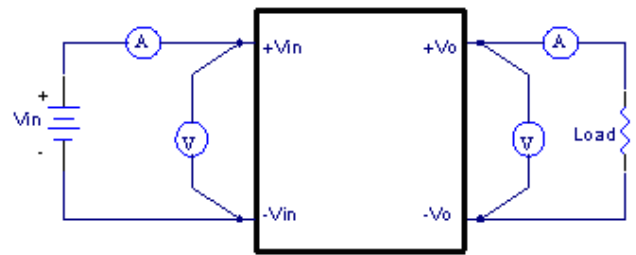


Figure5 EC3SB Series Test Setup

6.6 Output Voltage Adjustment

In order to trim the voltage up or down one needs to connect the trim resistor either between the trim pin and -Vo for trim-up and between trim pin and +Vo for trim-down. The output voltage trim range is ±10%. This is shown in Figures 1 and 2:

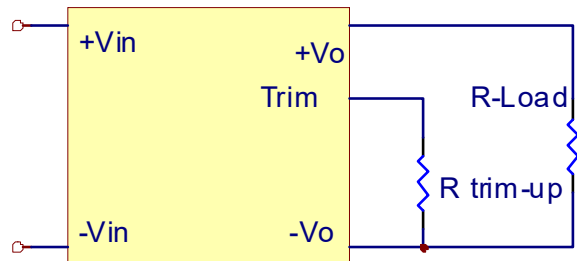


Figure 1 Trim-up Voltage Setup

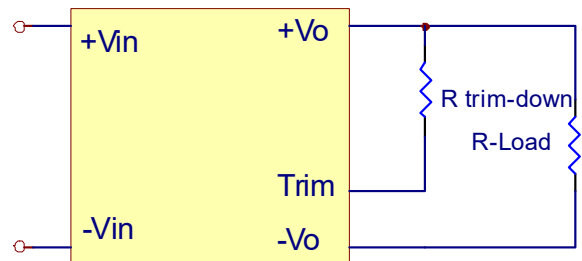


Figure 2 Trim-down Voltage Setup

1. The value of Rtrim-up defined as:

$$R_{trim-up} = \left(\frac{V_r \times R1 \times (R2 + R3)}{(V_o - V_{o,nom}) \times R2} \right) - R_t \text{ (K}\Omega\text{)}$$



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Where:

- R trim-up is the external resistor in Kohm
- $V_{o,nom}$ is the nominal output voltage
- V_o is the desired output voltage

R1, Rt, R2, R3 and Vr are internal to the unit and are defined in

Table 1.

Model Number	Output Voltage(V)	R1 (Kohm)	R2 (Kohm)	R3 (Kohm)	Rt (Kohm)	Vr
EC3SB12S03	3.3	2.70	1.8	0.27	9.1	1.25
EC3SB24S03						
EC3SB48S03						
EC3SB12S05	5.0	2.32	2.32	0	8.2	2.5
EC3SB24S05						
EC3SB48S05						
EC3SB12S12	12.0	6.8	2.4	2.32	22	2.5
EC3SB24S12						
EC3SB48S12						
EC3SB12S15	15.0	8.06	2.4	3.9	27	2.5
EC3SB24S15						
EC3SB48S15						

Table 1 – Trim up and Trim down Resistor Values

For example, to trim-up the output voltage of 5.0V module

(EC3SB12S05) by 10% to 5.5V, R trim-up is calculated as follows:

- $V_o - V_{o,nom} = 5.5 - 5.0 = 0.5V$
- R1 = 2.32 Kohm
- R2 = 2.32 Kohm
- R3 = 0 Kohm
- Rt = 8.2 Kohm, Vr = 2.5

$$R_{trim-up} = \left(\frac{2.5 \times 2.32 \times (2.32 + 0)}{0.5 \times 2.32} \right) - 8.2 = 3.06(K\Omega)$$

The value of R trim-down defined as:

$$R_{trim-down} = R1 \times \left(\frac{Vr \times R1}{(V_{o,nom} - V_o) \times R2} - 1 \right) - Rt (K\Omega)$$

Where:

- R trim-down is the external resistor in Kohm
- $V_{o,nom}$ is the nominal output voltage
- V_o is the desired output voltage
- R1, Rt, R2, R3 and Vr are internal to the unit and are defined in Table 1

For example, to trim-down the output voltage of 5.0V module

(EC3SB12S05) by 10% to 4.5V, R trim-down is calculated as follows:

$$V_{o,nom} - V_o = 5.0 - 4.5 = 0.5V$$

$$R1 = 2.32 \text{ Kohm}$$

$$R2 = 2.32 \text{ Kohm}$$

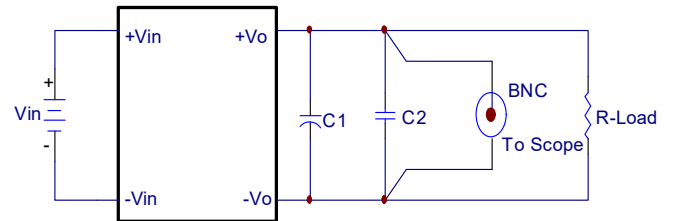
$$R3 = 0 \text{ Kohm}$$

$$Rt = 8.2 \text{ Kohm}, Vr = 2.5$$

$$R_{trim-down} = 2.32 \times \left(\frac{(2.5 \times 2.32)}{0.5 \times 2.32} - 1 \right) - 8.2 = 1.08 (K\Omega)$$

6.7 Output Ripple and Noise Measurement

The test set-up for noise and ripple measurements is shown in Figure6. A coaxial cable was used to prevent impedance mismatch reflections disturbing the noise readings at higher frequencies. Measurements are taken with output appropriately loaded and all ripple/noise specifications are from D.C. to 20MHz Band Width.



Note:

C1: 10uF tantalum capacitor

C2: 1uF Ceramic capacitor

Figure6 Output Voltage Ripple and Noise Measurement Set-Up

6.8 Output Capacitance

The EC3SB series converters provide unconditional stability with or without external capacitors. For good transient response low ESR output capacitors should be located close to the point of load. These series converters are designed to work with load capacitance to see technical specifications.



EC3SB Series

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7. Safety & EMC

7.1 Input Fusing and Safety Considerations.

The EC3SB series converters have not an internal fuse. However, to achieve maximum safety and system protection, always use an input line fuse. We recommended a time delay fuse 4A for 12Vin models, 2A for 24Vin models, 1A 48Vin modules. Figure7 circuit is recommended by a Transient Voltage Suppressor diode across the input terminal to protect the unit against surge or spike voltage and input reverse voltage.

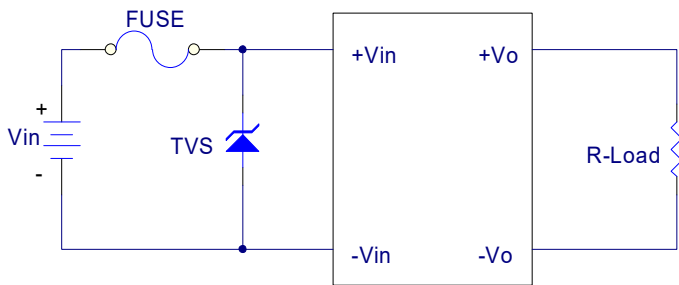


Figure7 Input Protection

7.2 EMC Considerations

EMI Test standard: EN 55032 Class A and Class B Conducted Emission
 Test Condition: Input Voltage: Nominal, Output Load: Full Load

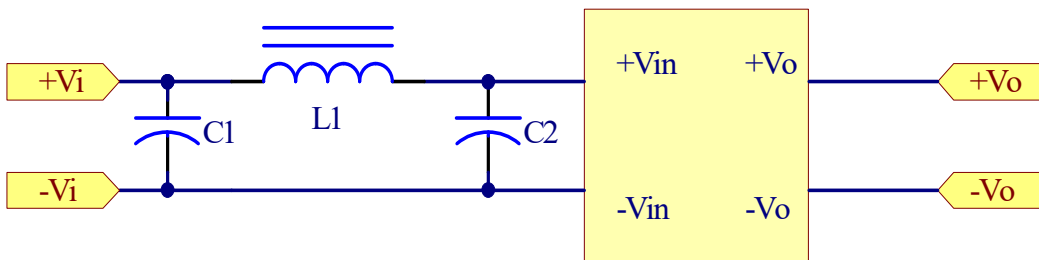


Figure8 Connection circuit for conducted EMI testing



EC3SB Series

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Model No.	EN55032 class A			EN55032 class B		
	C1	C2	L1	C1	C2	L1
EC3SB12S33	10uF/25V 1812	NC	NC	10uF /25V 1812	NC	3.9uH
EC3SB12S05	10uF/25V 1812	NC	NC	10uF /25V 1812	NC	3.9uH
EC3SB12S12	10uF/25V 1812	NC	NC	10uF /25V 1812	NC	3.9uH
EC3SB12S15	10uF/25V 1812	NC	NC	10uF /25V 1812	NC	3.9uH
EC3SB12D05	10uF/25V 1812	NC	NC	10uF /25V 1812	NC	3.9uH
EC3SB12D12	10uF/25V 1812	NC	NC	10uF /25V 1812	NC	3.9uH
EC3SB12D15	10uF/25V 1812	NC	NC	10uF /25V 1812	NC	3.9uH
EC3SB24S33	6.8uF/50V 1812	NC	NC	6.8uF /25V 1812	NC	3.9uH
EC3SB24S05	6.8uF/50V 1812	NC	NC	6.8uF/50V 1812	NC	3.9uH
EC3SB24S12	6.8uF/50V 1812	NC	NC	6.8uF/50V 1812	NC	3.9uH
EC3SB24S15	6.8uF/50V 1812	NC	NC	6.8uF/50V 1812	NC	3.9uH
EC3SB24D05	6.8uF/50V 1812	NC	NC	6.8uF/50V 1812	NC	3.9uH
EC3SB24D12	6.8uF/50V 1812	NC	NC	6.8uF/50V 1812	NC	3.9uH
EC3SB24D15	6.8uF/50V 1812	NC	NC	6.8uF/50V 1812	NC	3.9uH
EC3SB48S33	2.2uF/100V 1812	NC	NC	2.2uF/100V 1812	NC	3.9uH
EC3SB48S05	2.2uF/100V 1812	NC	NC	2.2uF/100V 1812	NC	3.9uH
EC3SB48S12	2.2uF/100V 1812	NC	NC	2.2uF/100V 1812	NC	3.9uH
EC3SB48S15	2.2uF/100V 1812	NC	NC	2.2uF/100V 1812	NC	3.9uH
EC3SB48D05	2.2uF/100V 1812	NC	NC	2.2uF/100V 1812	NC	3.9uH
EC3SB48D12	2.2uF/100V 1812	NC	NC	2.2uF/100V 1812	NC	3.9uH
EC3SB48D15	2.2uF/100V 1812	NC	NC	2.2uF/100V 1812	NC	3.9uH

Note: All of capacitors are ceramic capacitors.



EC3SB Series

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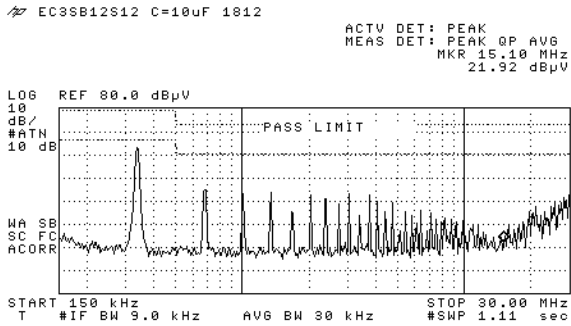


Figure 9 Conducted Class A of EC3SB-12S12

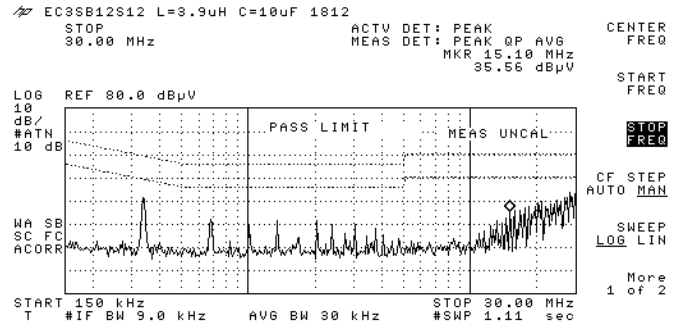


Figure 10 Conducted Class B EC3SB-12S12

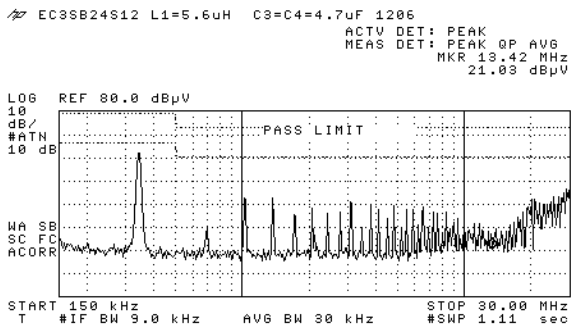


Figure 11 Conducted Class A of EC3SB-24S12

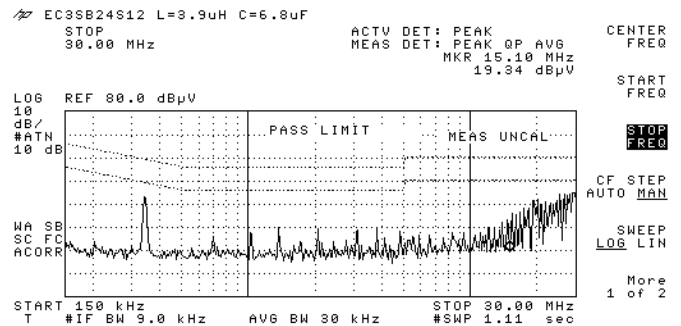


Figure 12 Conducted Class B of EC3SB-24S12

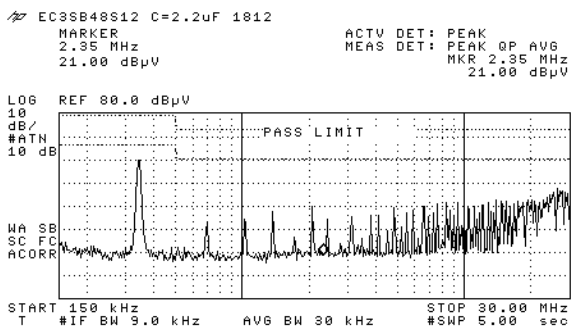


Figure 13 Conducted Class A of EC3SB-48S12

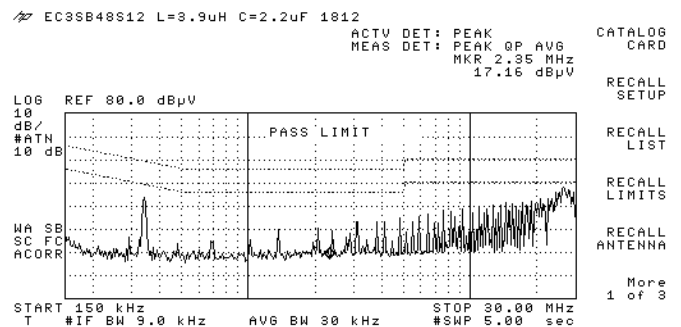


Figure 14 Conducted Class B of EC3SB-48S12

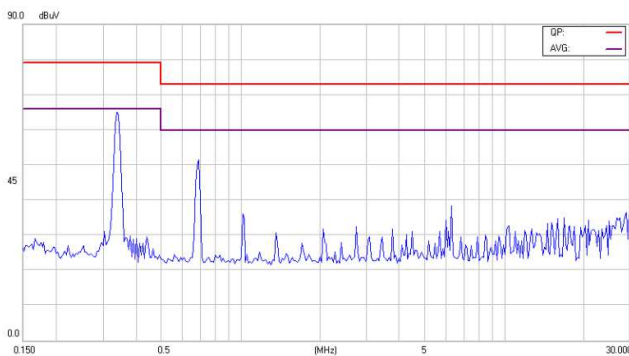


Figure 15 Conducted Class A of EC3SB12D05

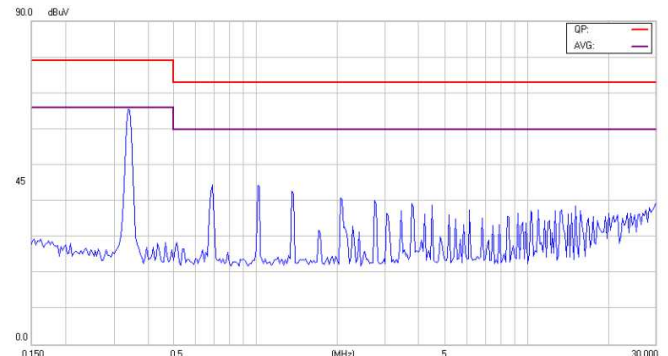


Figure 16 Conducted Class A of EC3SB24D05



EC3SB Series

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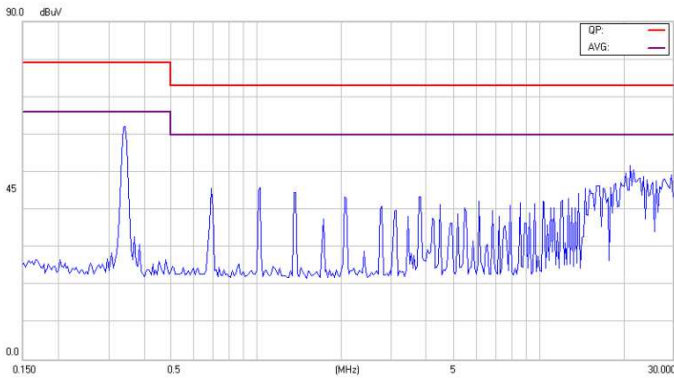
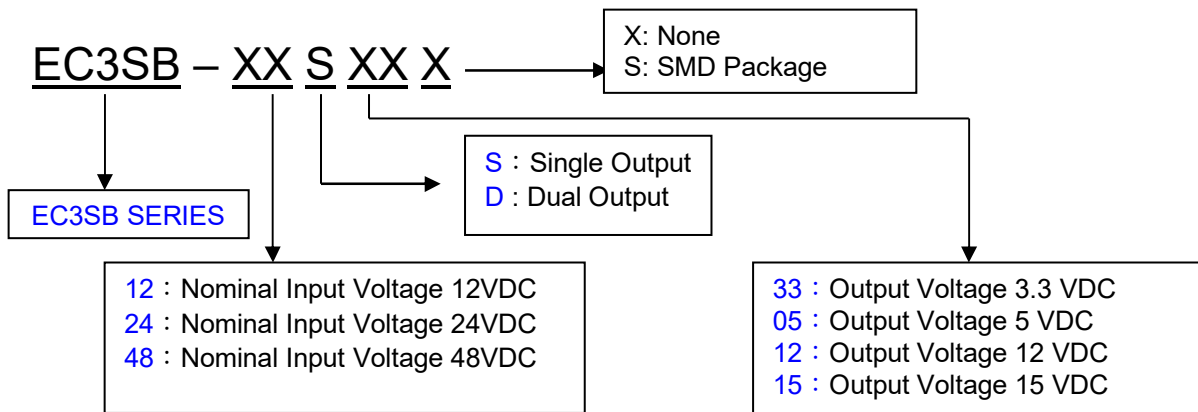


Figure17 Conducted Class A of EC3SB48D05

8. Part Number





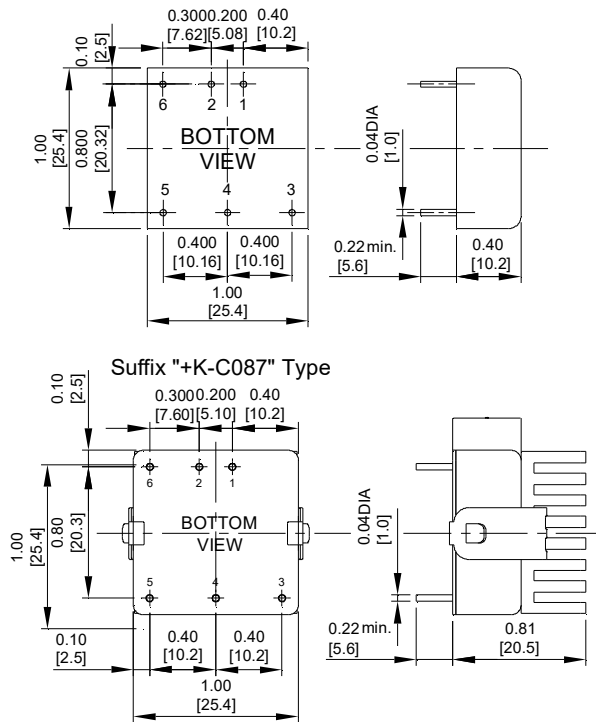
EC3SB Series

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9. Mechanical Specifications

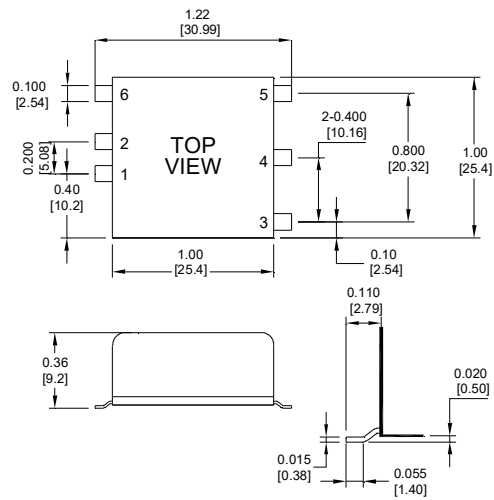
NOTE: Pin Size is 0.04±0.004 Inch (1.0±0.1 mm)DIA
 All Dimensions In Inches (mm)
 Tolerances Inches: X.XX= ±0.02 , X.XXX= ±0.010
 Millimeters: X.X= ±0.5 , X.XX=±0.25

THROUGH-HOLE PACKAGE



PIN CONNECTION		
Pin	Function	
	Single	Dual
1	+Input	+Input
2	-Input	-Input
3	+V Output	+V Output
4	Trim	Common
5	-V Output	-V Output
6	Remote	Remote

SMD- PACKAGE



CINCON ELECTRONICS CO., LTD.

Headquarters:

14F, No.306, Sec.4, Hsin Yi Rd.
 Taipei, Taiwan
 Tel: 886-2-27086210
 Fax: 886-2-27029852
 E-mail: sales@cincon.com.tw
 Web Site: <https://www.cincon.com>

Factory:

No. 8-1, Fu Kung Rd.
 Fu Hsing Industrial Park
 Fu Hsing Hsiang,
 ChangHua Hsien, Taiwan
 Tel: 886-4-7690261
 Fax: 886-4-7698031

Cincon North America:

1655Mesa Verde Ave. Ste 180
 Ventura, CA93003
 Tel: 805-639-3350
 Fax: 805-639-4101
 E-mail: info@cincon.com